

Date: Thursday, 5/4/2006 11:12:28 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: 350 UTILITY-POD ACCESSORIES KIT		
Job Number	: 26937			Part Number	: K10002		
Estimate Number	: 10244			Drawing Number	: K10002 REV A		
P.O. Number	: N/A			Project Number	: N/A		
This Issue	: 5/4/2006	S.O. No.	: N/A	Drawing Revision	: A		
Prsht Rev.	: NC			Material	: N/A		
First Issue	: N/A			Due Date	: 5/25/2006	Qty:	2
Previous Run	: 26679			Um:	: Each		
Written By	<u>See Comment Below</u>			Comment	: Est Rev:C 00.06.26 Revised per ECN 296, new dwg K10002 rev. A EC		
Checked & Approved By	<u>05-05-05</u>						

Additional Product

Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL 
		 (2) K5 06-0501
	Comment: DOCUMENT CONTROL Photocopy paper work for D350-602-011, D350-602-012, & D10002, and labels per PPP K10002 CHG002	
2.0	PACKAGING 1	PACKAGING RESOURCE #1 
	Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D22301	Mounting Lug 
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number Description Batch 4 D2230-1 Lug B23724A B23724B ✓	
4.0	D22303	Mounting Lug 
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number Description Batch 4 D2230-3 Clamp B26593 ✓	
5.0	D23241	Strut Assembly 
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2324-1 Strut B25820 ✓	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	D2523	Mounting Bracket
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)		
Pick: Qty Part Number Description Batch 2 D2523 Mounting Bracket <i>B21517</i> ✓		
7.0	D2524	Side Plate
Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)		
Pick: Qty Part Number Description Batch 2 D2524 Side Plate <i>B21246</i> ✓		
8.0	AN37A	Bolt
Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)		
Pick: Qty Part Number Description Batch 4 AN3-7A Bolt <i>M14S28</i> ✓		
9.0	AN315A	Bolt
Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)		
Pick: Qty Part Number Description Batch 8 AN3-15A Bolt <i>M14S26</i> ✓		
10.0	AN412A	Bolt
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)		
Pick: Qty Part Number Description Batch 1 AN4-12A Bolt <i>M19S51</i> ✓		

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Seq. #:	Machine Or Operation:	Description :
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11.0	AN413A	Bolt
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Qty Part Number Description Batch
8 AN4-13A Bolt M100S64

12.0	AN416A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:
Qty Part Number Description Batch
4 AN4-16A Bolt M18949

13.0	AN960JD10	Washer
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Comment: Qty.: 24.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick:
Qty Part Number Description Batch
24 AN960JD10 Washer M100743

14.0	AN960JD416	Washer
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Comment: Qty.: 26.0000 Each(s)/Unit Total : 52.0000 Each(s)

Pick:
Qty Part Number Description Batch
26 AN960JD416 Washer M100575

15.0	MS210423	USE MS21042L3
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick:
Qty Part Number Description Batch
12 MS21042-3 Nut (or MS21042L3) M18917 A9mcP

M100393 15mcP

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 06/05/28
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Seq. #:	Machine Or Operation:	Description :
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16.0	MS210424	USE MS21042L4
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Comment: Qty.: 13.0000 Each(s)/Unit Total : 26.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
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13	MS21042-4	Nut (or MS21042L4)	<u>M19085</u>
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1	Document package from Step 2	<u>✓</u>
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06/05/26 (2)

17.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

C206105126 (2)

18.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP k10002

Location: FG24

06/05/26 (2)

19.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

06/05/26 (2)

Job Completion



06/05/26

W/O:		WORK ORDER CHANGES					
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. K10002	REV. A SHEET 1 OF 1
DATE 00.06.01		TITLE HELI-UTILITY POD KIT	SCALE NTS
A	00.06.01	NEW ISSUE	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING HELI-UTILITY-POD INSTALLATIONS:

AIRCRAFT	INSTALLATION
AS350	D350-602-011
	D350-602-012

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10002	D350-602-011 D350-602-012
D2230-1	4	4
D2230-3	4	4
D2324-1	1	1
D2523	2	2
D2524	2	2
AN3-7A	4	4
AN3-15A	8	8
AN4-12A	1	1
AN4-13A	8	8
AN4-16A	4	4
AN960JD10	24	24
AN960JD416	26	26
MS21042-3 (OR L3)	12	12
MS21042-4 (OR L4)	13	13

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *26937*

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